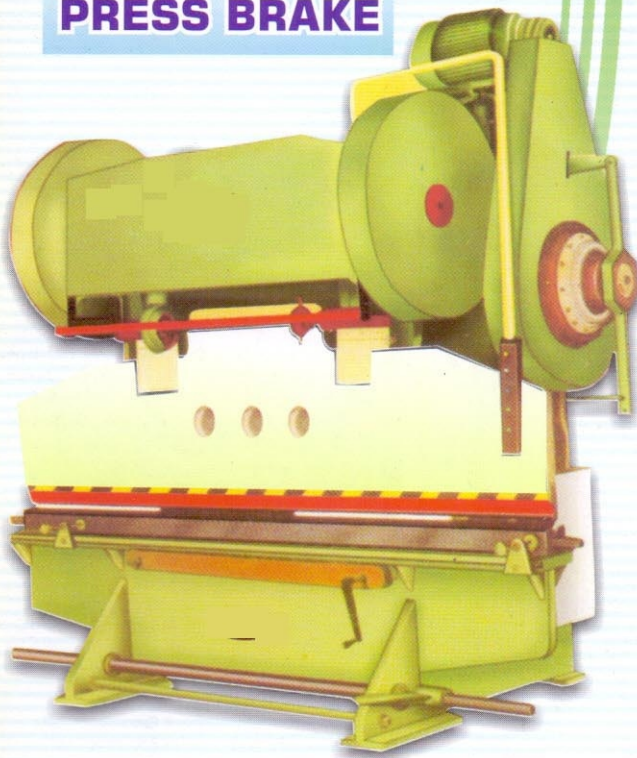


ACCUMAX

MECHANICAL PRESS BRAKE



HYDRAULIC PRESS BRAKE



Hydraulic press brakes are designed and develop using latest technology considering the requirement of sheet metal industries for highest production at minimum maintenance and low operation cost. Both cylinders are mounted at back side of press brake and are synchronized for paralism Between ram and table, by providing mechanicals absorb link connected with cylinders. The heavy Duty steel construction frame is so designed to absorb heavy shocks of over load.

All welding Edges are property machined for weld joints. The electric control panel is fixed on side wall at easy reach of operator. It includes push button pendent and foot Switch, Standard V punch and manually operated back gauge system which is front operated are supplied as standard accessories. hydraulic component are of reputed make like Vickers, Rexorth, Dowty, Yuken, Polyhydon etc.

Standard Accessories

Electric motor, Control panel with Selection of INCH-ONCE AUTO Mode of operation. Foot switch fine stroke adjustment rod with limit switches, Manual back gauge. Standard V-Block & Punch, Manual lubrication, Instruction manual.

Optional Accessories

Goose neck push & other tooling (Drawing required). Electronic Stroke Counter NC Operated Back gauge, Automatic lubrication system

Note : Electricals are not under warranty

Specification : HYDRAULIC PRESS BRAKE

TONNAGE MT	BENDING CAPACITY (IN MM) U.T.S. 45kg/mm	CLEAR PASSING (IN MM)	RAM STROKES (IN MM)	OPEN HEIGHT (IN MM)	CLOSED HEIGHT (IN MM)	THROAT DEPTH (IN MM)	RAM SPEEDS mm/sec			OVERALL DIMENSIONS			WEIGHT (IN MM)	MOTOR (KW) H.P.
							APPROACH	PRESSING	RETURN	LENGTH (IN MM)	WIDTH (IN MM)	HEIGHT (IN MM)		
80	2030 x 5	1500	150	330	180	300	28	5	30	2225	1550	2200	4000	(3.75) 5
	2540 x 4	2030	150	330	180	300	28	5	30	2750	1550	2200	4500	(3.75) 5
	3150 x 3	2540	150	330	180	300	28	5	30	3350	1550	2200	5000	(3.75) 5
100	2030 x 6	1500	150	330	180	300	38	5	38	2225	1600	2200	4700	(7.5) 10
	2540 x 5	2030	150	330	180	300	38	5	38	2750	1600	2200	5200	(7.5) 10
	3150 x 4	2540	150	330	180	300	38	5	38	3350	1600	2200	6000	(7.5) 10
140	2030 x 8	1500	150	330	200	300	30	5	60	2225	1800	2350	5500	(11.25) 15
	2540 x 6	2030	150	330	200	300	30	5	60	2750	1800	2350	6200	(11.25) 15
	3150 x 5	2540	150	330	200	300	30	5	60	3350	1800	2350	7200	(11.25) 15
160	2030 x 10	1500	150	330	200	300	30	5	60	2225	1850	2450	6000	(15) 20
	2540 x 8	2030	150	330	200	300	30	5	60	2750	1850	2450	7000	(15) 20
	3150 x 6	2540	150	330	200	300	30	5	60	3350	1850	2450	8000	(15) 20
200	2030 x 12	1500	200	415	215	300	20	5	50	2250	1900	2550	7000	(15) 20
	2540 x 10	2030	200	415	215	300	20	5	50	2800	1900	2550	8200	(15) 20
	3150 x 8	2540	200	415	215	300	20	5	50	3400	1900	2550	9200	(15) 20
250	2030 x 14	1500	200	415	255	300	20	5	50	2250	1950	2675	8200	(18.75) 25
	2540 x 12	2030	200	415	255	300	20	5	50	2800	1950	2675	9500	(18.75) 25
	3150 x 10	2540	200	415	255	300	20	5	50	3400	1950	2675	10500	(18.75) 25
300	2540 x 16	2030	200	490	290	300	19	5	30	2800	2000	2825	11000	(18.75) 25
	3150 x 12	2540	200	490	290	300	19	5	30	3400	2000	2825	13000	(18.75) 25

The above data is not binding and subject to modification without notice in the interest of improvement in quality