



SHAPING MACHINES - IIMC SHAPING MACHINES



Special Features

A DEEP CUT HIGH METAL REMOVAL & SUSTAINED ACCURACY

The machine cut high casting. All castings are ribbed tp withstand shock loads. Gears are made on high Precision Gear Shaper and tooth rounded for easy sliding. C.I. casting confirming to IS:210 ensure long life of the machine. All the alignments confirm tp IS:2310-1989. All the components manufactured are inspected and approved by qualified and experienced engineers at every stage. The machine is specially for increased production, precision performance and deep cut.

TECHNICAL DETAILS

Capacity	Unit	M-300	M-450	M-600	M-750	M-900	M-1025
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Length of Ram Stroke	mm.	350	500	650	800	950	1050
Max. Distance Table to Ram.	mm.	340	390	480	480	530	550
Working Surface Of Table universal	mm.	310 x 215	450 x 310		770 x 380	920 x 475	1020 x 510
Max. Horizontal Travel of Table	mm.	410	520	810	810	1060	1205
Max. Travel of Tool Slide	mm.	120	135	200	200	210	240
Max. Swivel of Tool Head	Degree	60L 60R	60L 60R	60L 60R	60L 60R	60L 60R	60L 60R
Max. Size of Tool Shank	mm.	16 x 16	25 x 25	25 x 25	25 x 25	28 x 28	30 x 30
Ram Speed	Nos.	3	3	4	4	4	4
Ram Speed in Case of all Geared	Nos.	4	4	4	4	4	6
Table feeds in Horizontal direction	Nos.	3	3	3	3	3	3
Main Drive Motor	H.P.	1	2	3	3	5	5
Floor space required	mm.	1250 x 1000	1450 x 1200	1720 x 1300	1900 x 1350	2100 x 1550	2250 x 1700
Approx. Weight of the Machine	Kgs.	800	1200	1900	2200	2700	3500

Standard Accessories

- Auto Lubrication System
- Vice, Handle
- Pully, Ram Back Tray

Accessories At Extra Cost

- Electrical Motors, Starter, Vee-belts
- Auto Vertical Feed to Cross Slide
- Keyway Cutting Attachment,
- Automatic tool lifting Arrangement,
- Auto feed to tool slide

Note : Electricals are not under warranty



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